

## ABSTRACT OF THE DISCLOSURE

A method and apparatus for obtaining accurate measuring of material a system where stopping element which stops feeding the material has a time delay which takes a certain time to stop the feeding completely after receiving a stopping signal. The apparatus includes feeding line which is capable of changing feeding rate from high to low when a total fed amount reaches a predetermined alerting amount, preset amount calculator for determining the current preset amount value by multiplying the time delay by a detected feeding rate and a controller for generating a signal to actuate the stopping element to stop the feeding when the total fed amount reaches a value of difference between the intended amount and the current preset amount.

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